

Date: Friday, 6/23/2006 1:27:45 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STEP MOD KIT
Job Number : 27680	
Estimate Number : 12474	
P.O. Number : NIA	Part Number : DSI9340011
This Issue : 6/23/2006 S.O. No. : NIA	Drawing Number : DSI9340 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : NIA Type : MACHINED PARTS	Drawing Revision : A
Previous Run : NIA	Material : NIA
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 6/23/2006 Qty: 2 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev:A New Issue 06-06-23 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPDS9340-011 CHG 001

KS 06/06/23

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D22301	Mounting Lug
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Mounting Lug
 Batch: B 25554 ✓

4.0	D22303	Mounting Lug
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Mounting Lug
 Batch: B 26593 ✓

5.0	D2732030	Rubber Cushion
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) ✓
 Rubber Cushion
 Batch: B 26472

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6.0	AN413A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Batch: M101149 ✓

7.0	AN960JD416	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Batch: M100575 ✓

8.0	MS21042L4	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Batch: M100575 ✓

M19085 ✓

C206123106 ②

9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

lp

06/23

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9340-011

Location:

PPP Rev: 06/23

C206123106

②

11.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

06/23 ②
06/23

Job Completion



06/23